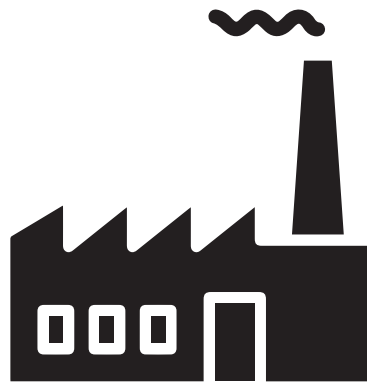


1

OVER PRODUCTION



**Waste from making
more products than are
needed.**

EXAMPLE

**Add a specific example for your company
in this box here.**

2

TRANSPORT



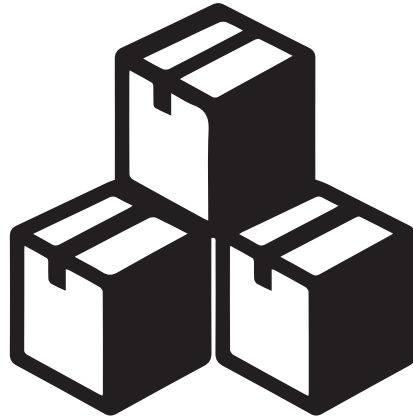
**Wasted time and effort
moving products or
materials.**

EXAMPLE

**Add a specific example for your company
in this box here.**

3

EXCESS INVENTORY



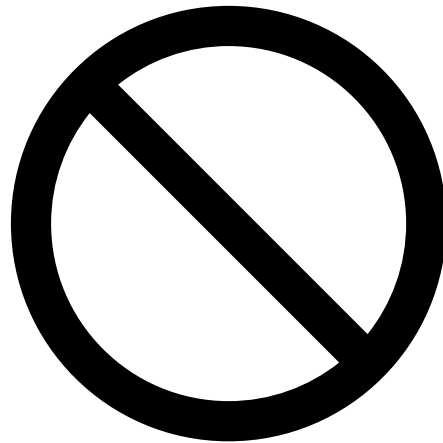
**Waste from excess
products and materials
that are not being used
or processed.**

EXAMPLE

**Add a specific example for your company
in this box here.**

4

DEFECTS



Wasted effort from re-working mistakes, scrapping products and incorrect information.

EXAMPLE

Add a specific example for your company in this box here.

5

EXCESS MOTION



**Waste from unnecessary
movements and actions
from people.**

EXAMPLE

**Add a specific example for your company
in this box here.**

6

OVER PROCESSING



**Spending more time or
effort on something
than what is required.**

EXAMPLE

**Add a specific example for your company
in this box here.**

7

WAITING



Waste from time involved in waiting for the next step in a process

EXAMPLE

Add a specific example for your company in this box here.

8

UNUSED GENIUS



**Underusing people's
skills, talents and
knowledge.**

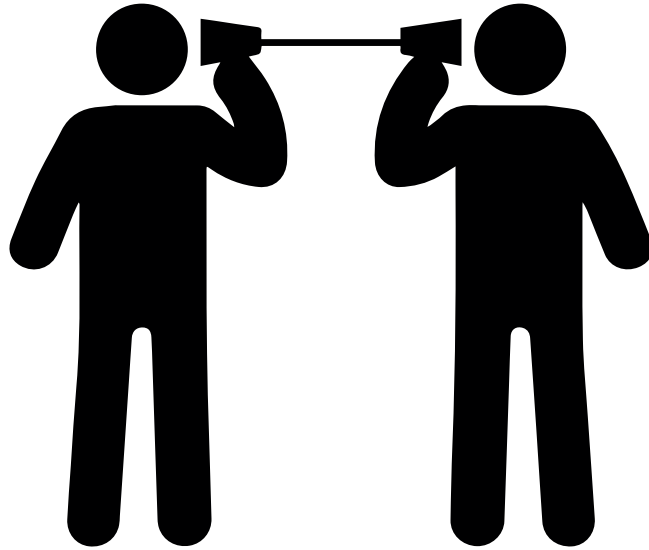
EXAMPLE

**Add a specific example for your company
in this box here.**

9

UNOFFICIAL

COMMUNICATION



**Not explaining things
in detail or providing
proper training.**

EXAMPLE

**Add a specific example for your company
in this box here.**